MyCNC profiles

MyCNC software can be flexibly configured for a wide range of application. Complete machine configuration is stored in Profile - folder that contains all the screen configuration, machine settings, macros, PLC procedures etc.

The description of default myCNC profiles and their GUI is available here: MyCNC Profile Screen Description:

- Basic profile for 4 axes Mill (X1366M4 / X1366M profiles)
- Basic profile for Plasma Cutting (X1366P)
- Basic profile for Gas Cutting (X1366G)
- Basic profile for 5 axes Mill
- Basic profile for Tangential Knife (X1366V)
- Row and column nesting (all profiles)

Profile folders are placed in "myCNC/profiles" folder in User configuration folder. "User configuration folder" is OS dependent folder which can be for example:

• Linux -

/home/user_name/.config/...

• MS Windows (Old) -

C:/My Documents/...

• MS Windows (Win 7) -

C:/Users/User_Name/...

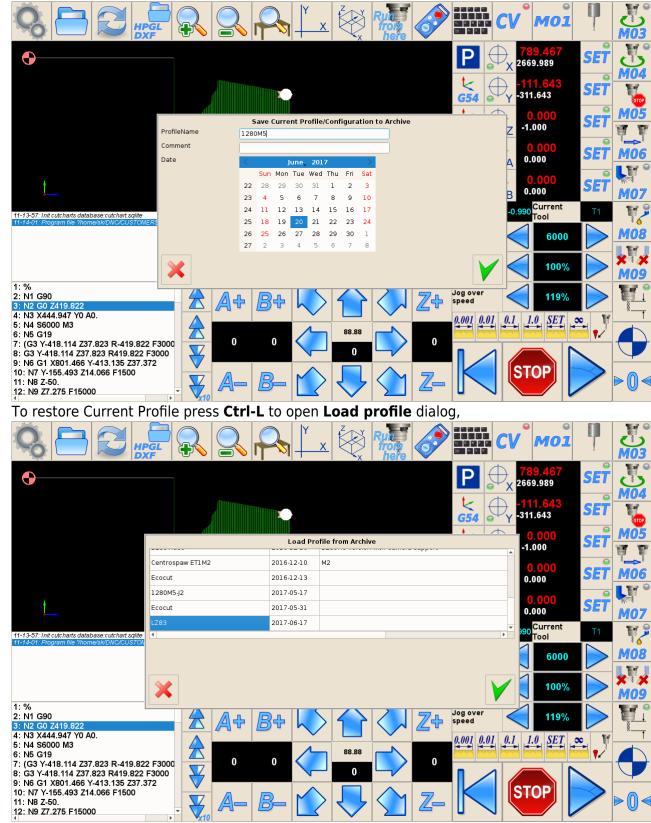
For example for Odroid-C2 mini computer we offer profiles folder are placed in -

/home/operator/.config/myCNC/profiles

Save/Restore Profile Configuration

- Current Profile can be stored simply by archiving your current profile folder
- Current Profile can be stored in the local database file. Press **Ctrl+Z** to open **Save Profile dialog**, enter comments and press "Save". A Complete set of Current profile files will be stored in the database file.

mycnc:mycnc_profiles http://docs.pv-automation.com/mycnc/mycnc_profiles



select profile snapshot and press "ok".

Database file with Profiles Archive is placed in myCNC working folder in myCNC/db/profiles.sqlite file. A Full path for Odroid-C2 is

/home/operator/myCNC/db/profiles.sqlite

for MS Windows it can be

myCNC Online Documentation - http://docs.pv-automation.com/

C:/MyCNC64/db/profiles.sqlite

Store/Restore and Update Profile data to/from myCNC Server

Current Profile can be stored, restored or updated from myCNC Server. Store, restore and update profile can be made in the "Support" dialog.

SYS CFG	(13:07:01) myCNC control s	oftware. Ver:1.88.2099- [/home/	/sk/DNC/CUSTOMERS/INIK/2017-11/низ.N	IC]	e e e e e e e e e e e e e e e e e e e
Enable Access to CNC Host	Computer for Technical Support Team	Firmware Update Select Board Firmware Version UART port Baud rate	myCNC-ET7 Release /dev/ttyS4() 115200	> > >	
Defaul	t Support Setting		Update Firmware		
Profile Save		Software Update			
Store	Profile on myCNC Server		Check Updates		
Profile Load	•	Version available:			
Profile Name to Load	1280M5	Build for:			
Controller UID	46e87ccd238e1f29				
Date	2017-1201-063605				
Screen					
Macros					
PLC					
Variables		Da	wnload and Update Software		
Load P	rofile from myCNC Server				

To Store Current profile snapshot

To Store Current profile snapshot on myCNC Server press button **Store Profile on myCNC Server**. You will get a confirmation message after the profile stored.

Enable Access to CNC Host C	omputer for Technical Support Tear	m Firmware Update			
		Select Board	myCNC-ET7	~	
Tech Support Server	mycnc.noip.me	Firmware Version	Release	\sim	
		UART port	/dev/ttyS4()	~	
		Baud rate	115200	~	
Default	Support Setting	The Pofile was saved on m Server and will be availabl about 30 mins.	e to Restore in are		
Profile Save					
Store F	rofile on myCNC Server		ies		
Profile Load		Version available:			
Profile Name to Load	1280M5	Build for:			
Controller UID	46e87ccd238e1f29				
Date	2017-1201-063605	~			
Screen					
Macros					
Macros PLC					
			Download and Update Software		

Your profile name, controller unique ID and current date and time are stored with all profile data. You will be able to restore data exactly for your machine (pair profile-controller ID) and selected date.

To Restore profile from myCNC Server

- Profile Name to Load Current profile name is filled automatically.
- **Controller UID** Your Controller unique ID is filled automatically.
- Date Select date to load from ComboBox
- Select which components of the profile you like to restore from myCNC Server
 - Screen screen configuration files like "cnc-screen.xml", diagnose-xml", "editor.xml", "parking.xml" etc
 - Macros macro files from "Macro" folder
 - PLC plc folder with all Hardware and Software PLC files
 - Variables All current settings from "cnc-variables.xml"

For example Screen, macros and PLC are selected to restore from myCNC Server

Enable Access to CNC Host	Computer for Technical Support Team	Firmware Update			
		Select Board	myCNC-ET7	~	
Tech Support Server	mycnc.noip.me	Firmware Version	Release	~	
		UART port	/dev/ttyS4()	~	
		Baud rate	115200	~	
Defau	It Support Setting				
			Update Firmware		
Profile Save		Software Update			
Store	Profile on myCNC Server		Check Updates		
Profile Load		Version available:			
Profile Name to Load	1280M5	Build for:			
Controller UID	46e87ccd238e1f29				
Date	2017-1201-063605 ~				
Screen					
Macros					
PLC			Download and Update Software		
PLC Variables			Download and Opdate Software		

- Press "Load Profile from myCNC Server" to load selected profile data.
- Press OK in confirmation dialog

SYS CEC SEC	(13:07:50)	myCNC control sof	tware. Ver:1.88.2099- [/home/s	sk/DNC/CUSTOMERS/INIK/20	17-11/низ.NC]	
Enable Access to CNC Host (Computer for Technical Supp	port Team	Firmware Update Select Board	myCNC-ET7	~	
Tech Support Server	mycnc.noip.me		Firmware Version	Release	~	
			UADT port	Idoutth CAD	~	
		Update Current P	rofile from myCNC Server.			
		Will be updated:				
		* cnc-screen.xm * diagnose.xml * user-m5.xml	figuration files like I			
Defaul	t Support Setting	etc				
		* The Macros Fold	ler			
		* The PLC Folder	with all PLC procedures source	s, binary and XML		
		configuration				
		All your previous	data will be lost! nmended to save current confi	iguration on the Server		
Profile Save		by pressing "Save	e Profile on myCNC Server" but	ton.		
Store I	Profile on myCNC Server	** ARE YOU SUR	E? **			
Profile Load						
Profile Name to Load	1280M5					
Controller UID	46e87ccd238e1f29					
Date	2017-1201-063605					
Screen			1			
Macros						
PLC						
Variables			Dow	nload and Update Software		
Load Pi	rofile from myCNC Server					

To Update profile from myCNC Server

Note You may wish to update your profile to the last version from your myCNC Server. Updating Screen files make sense since you would get a new look of your profile
 Updating Macros and PLC is completely up to you. You may update it if you didn't make any changes in PLC or Macros
 !!! Never !!! update cnc-variables because you will lose all your settings data and will need to set up system again (like pulse per unit settings and other)

- **Profile Name to Load** Current profile name is filled automatically.
- **Controller UID** Put "*" symbol to get the last **Default** version of your profile.

O CFG			ne/sk/DNC/CUSTOMERS/INIK/2017-11/ни		P
Enable Access to CNC Host	Computer for Technical Support Team	Firmware Update			
		Select Board	myCNC-ET7	~	
Tech Support Server	mycnc.noip.me	Firmware Version	Release	~	
		UART port	/dev/ttyS4()	~	
		Baud rate	115200	~	
Profile Save	Jlt Support Setting	Software Update	Update Firmware		
Store	Profile on myCNC Server		Check Updates		
		Version available:			
Profile Load	1280M5	Build for:			
Profile Load Profile Name to Load	1280M5	Build for:			
Profile Load Profile Name to Load Controller UID		Build for:			
Profile Load Profile Name to Load Controller UID Date	•				
Profile Load Profile Name to Load Controller UID Date Screen	•				
Profile Load Profile Name to Load Controller UID Date Screen Macros	•				
Profile Load Profile Name to Load Controller UID Date Screen Macros PLC	•	×	Download and Update Software		
Profile Load Profile Name to Load Controller UID Date Screen Macros PLC Variables	•	×	Download and Update Software		

- Date Select the last date from the ComboBox
- Select which components of the profile you like to restore from myCNC Server
 - Screen screen configuration files like "cnc-screen.xml", diagnose-xml", "editor.xml", "parking.xml" etc
 - Macros macro files from "Macro" folder
 - $\circ~\mbox{\rm PLC}$ plc folder with all Hardware and Software PLC files
 - $\,\circ\,$ Variables Do NOT select variables when update the profile from myCNC Server.
- Press "Load Profile from myCNC Server" to load selected profile data.
- Press OK in confirmation dialog

Enable Access to CNC Host	Computer for Technical Sup	port Team	Firmware Update Select Board	myCNC-ET7	~	
Tech Support Server	mycnc.noip.me		Firmware Version	Release	~	
			UADT port	Idoutto CAD	· ·	
Defau	It Support Setting	Will be updated: * Screen XML con * cnc-screen.xm * diagnose.xml * user-m5.xml etc All your previous It is HIGHLY recor	data will be lost! mmended to save current confi e Profile on myCNC Server" but	guration on the Server ton.		
Profile Save						
Store	Profile on myCNC Server					
Profile Load						
	1280M5					
Profile Name to Load	*					
Profile Name to Load Controller UID						1
	2017-1202-181024					
Controller UID Date Screen	2017-1202-181024			~		
Controller UID Date Screen Macros	2017-1202-181024					
Controller UID Date Screen	2017-1202-181024			nload and Update Software		

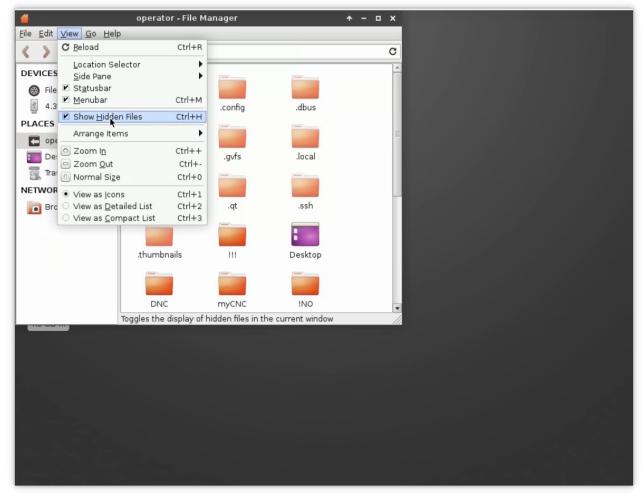
Manual restore Profile Configuration

A computer uses cache memory (RAM) while saving files to increase SD cards performance. The most frequently written file is **cnc-variables.xml**. In case of power failure profile configuration file "cnc-variables.xml" might be damaged. To restore profile configuration you can manually copy this file to profile folder from the archive. For example,

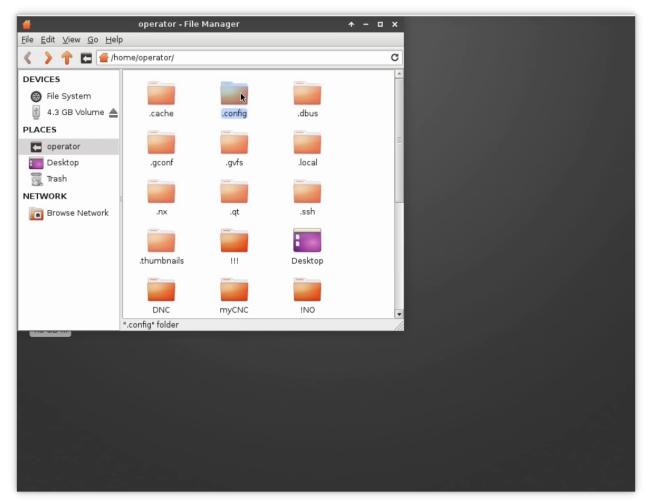
- put "cnc-variables.xml" file to USB disk and insert it into the SBC.
- Close myCNC software to see the desktop



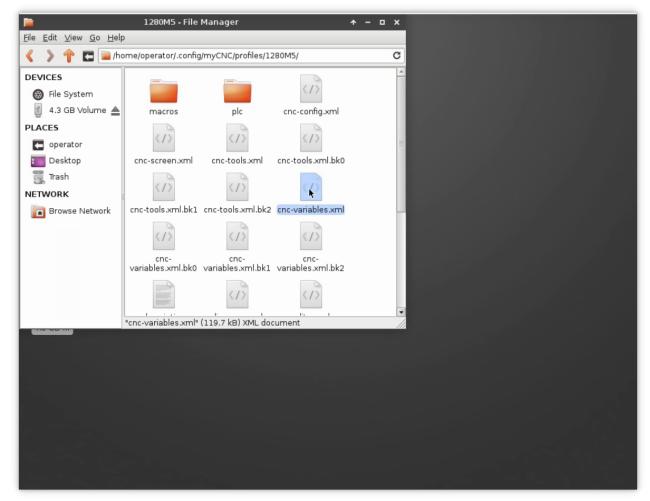
- Click on **Home** icon to open **User Home Folder** (usually it's "/home/operator") in a File Manager.
- Click "Show Hidden Files" checkbox in "View" menu to see Hidden files (files and foders in Linux systems started with dot symbol "." considered as "hidden", user configuration folder in Linux is ".config")



Goto "/home/operator/.config/myCNC/profiles_YOUR_PROFILE" folder



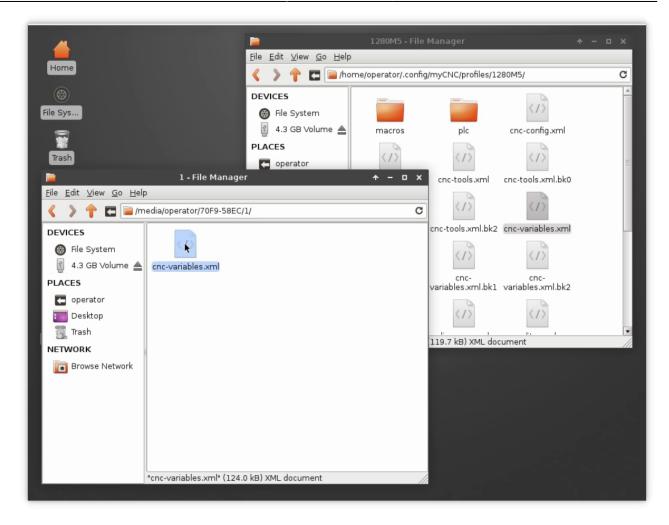
• Fnd cnc-variables.xml file



• Open another File Manager (press "Home" icon again), goto USB disk (you can find it in left lanel under "DEVICES" section

	•	1280M5 - File	Manager		^ – □ X
	<u>F</u> ile <u>E</u> dit <u>∨</u> iew <u>G</u> o <u>H</u> elp				
Home	< 🍸 🗖 🗖 /ho	me/operator/.config	/myCNC/profiles/12	280M5/	C
🛞 File Sys	DEVICES File System 4.3 GB Volume			cnc-config.xml	<u></u>
Trash	PLACES	macros			
	📰 Desktop	cnc-screen.xml	cnc-tools.xml	cnc-tools.xml.bk0	
I - File Manager File Edit View Go Help	Trach	- - ×		<1>	
		C hl.bk1	cnc-tools.xml.bk2	cnc-variables.xml	_
DEVICES Pile System 1.3 GB Vslume Cnc-variables.xml 11.2 MB of 16.7 MB free (32% used) PLACES c operator Desktop Trash NETWORK Browse Network		nl.bk0	cnc- variables.xml.bk1	cnc- variables.xml.bk2	•
1 item (124.0 kB), Free space:	11.2 MB	111			

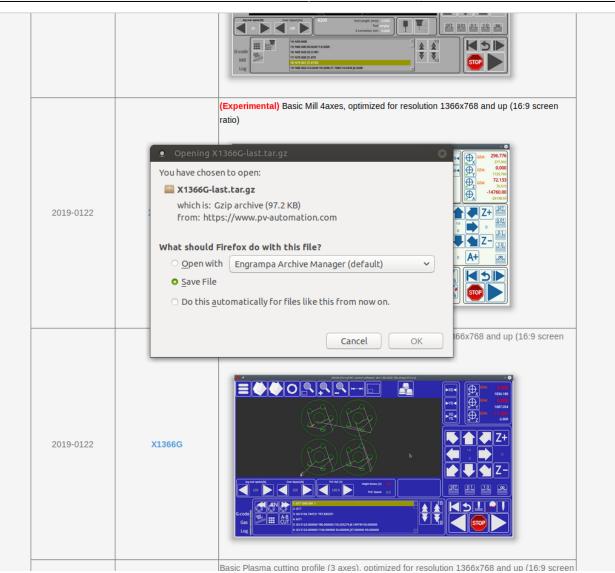
• Copy the file from USB to YOUR_PROFILE folder



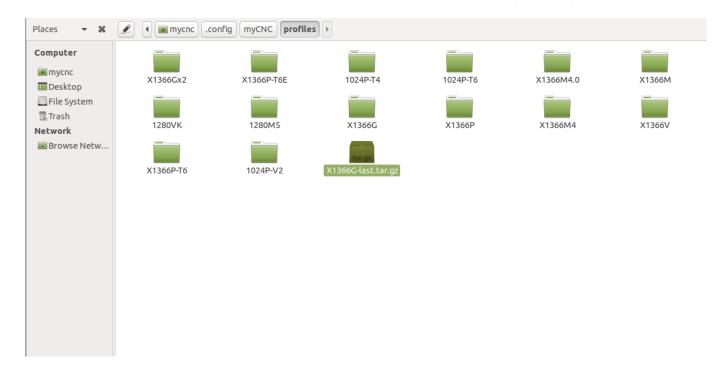
Manual profile update

In case there is no recently updated version of the profile you are looking for on the server, you can manually download it from the main site. Please follow the instructions below to manually update your profile to the latest available version:

1. Go to the main site's Download page and scroll down to the **Profiles** section, then click on the profile you would like to update and select **Save**



2. Copy the archive file that you have downloaded to home > .config > myCNC > profiles

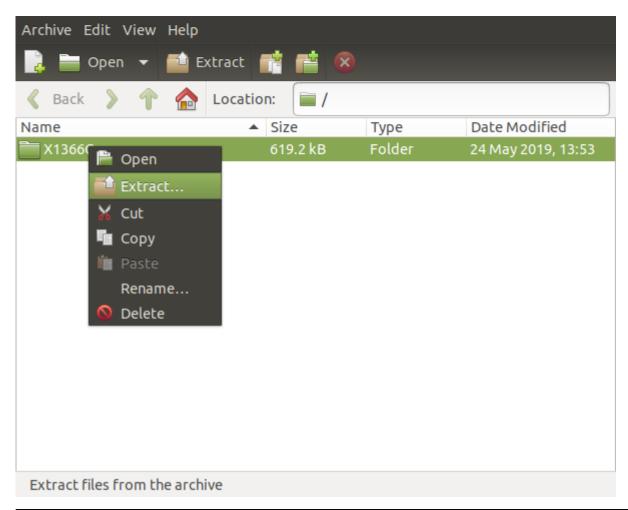


3. If you would like to keep your preferences from your previous profile, go to that profile's folder and

copy the **cnc-variables.xml** file over to your Desktop.

File Edit View Go ✔ Back ✔ 〉 Fo) 💽 💻 🗆 100%	o 💿 Icon View	Q		
Places 🔻 🗱	🖉 🖣 📷 mycnc .cc	onfig myCNC profile	es X1366G >			
Computer	macros	plc	plc.data	support	cnc-screen.xml	cnc-variables.xml
■ Desktop ◎ File System ■ Trash Network	<pre>cnc-variables.xml.</pre>	<pre>cnc-variables.xml.</pre>	<pre>cnc-variables.xml.</pre>	cnc-variables.xml.	<pre>cnc-variables.xml.</pre>	cutcharts-data.xml
Browse Netw	6 ko	6k1	6k9	reserved	sync </td <td></td>	
	diagnose8.xml	editor.xml	gantry.xml	user-gas-1366.xml	user-plasma-1366. xml	user-speed.xml
						<1>
	user-speed-acc-xy. xml	user-speed-xy.xml	user-speed-xy-z.xml	user-speed-xy-z-a. xml	user-speed-xy-z-a-b. xml	user-speed-xy-z- probe.xml
						<1>
	user-spindle.xml	x.style	x.style.001	x.style.002	x-abcut.xml	x-bottab-left.xml
	x-coordinates.xml	x-gas.xml	x-jog.xml	x-menu-gas.xml	x-plasma.xml	x-player.xml
	"cnc-variables.xml" sele	cted (48.4 kB), Free spac	ce: 14.4 GB			

4. Extract the folder from the copied archive into the Profiles folder. If you want to add your previous settings from Step 3, replace the **cnc-variables.xml** file in your new profile folder with the one that you have copied to your desktop.



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5. Relaunch myCNC software.

The manual profile update should now be complete.

Default profile selection and override

The default profile for myCNC can be selected in Settings > Info:

	Value	٦	
1	1 625.8 MB	Current profile: X1366P	
15	15.050		<u> </u>
N	Nov 2 2021,14:15:50	Available profiles	
24	24244:51		
24	24244:51	X1366P	myCNC-ET7, Basic Plasma cutting profile, Screen resolution 1366x768 and up (16:9 aspect ratio).
41	4124-037c-0f4f-a4a5	<u> </u>	
00	000ET010R000	X1366P-AGC	myCNC-ET7, Basic Plasma cutting profile, Screen
Et	Ethernet UDP		resolution 1366x768 and up (16:9 aspect ratio).
19	192.168.4.74		
42	4266	_ X1366P-T6	myCNC-ET7/ET10, Basic 3D Plasma cutting and 3D Tube cutting profile, Screen resolution 1366x768 and
N	None		up (16:9 aspect ratio).
T	Thu Dec 31 2099	_	
		X1366P-TUBE	myCNC-ET7, Basic Plasma cutting profile, Screen resolution 1366x768 and up (16:9 aspect ratio).
		X1366PT	myCNC-ET7, Basic Plasma cutting profile, Screen resolution 1366x768 and up (16:9 aspect ratio).
		Х1366РҮТ	myCNC-ET7, Basic Plasma cutting profile, Screen resolution 1366x768 and up (16:9 aspect ratio).

- 1. Select the necessary profile from the Available Profiles list
- 2. Press the Save Profile button
- 3. The selected default profile should now be updated at the top of the page

The default profile is stored in the profile file (in /USERNAME/.config/myCNC):

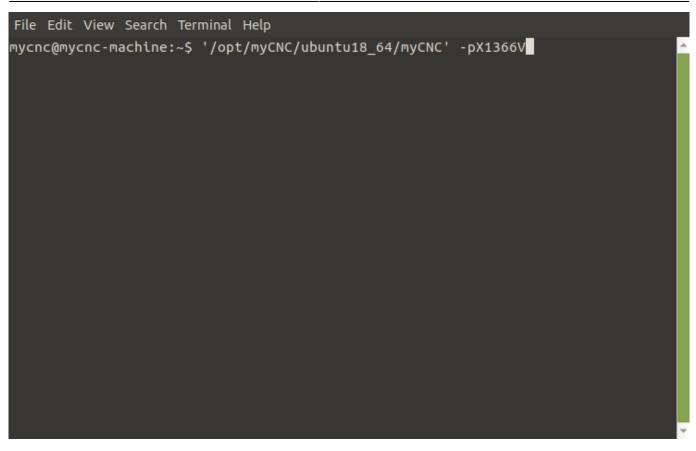
17/23

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🖌 Back 👻 📏 I	Forward 👻 个 😣 C	📷 💻 😑 100%	💿 Icon View 🔍 🔍		
Places 🔻 🗱	🖉 🖣 🖬 mycnc 🛛 .confi	g myCNC >			
Computer mycnc Desktop File System Trash Network Browse Net	profiles TYTY	report	keyboard-debug.txt	myid	profile
	"profile" selected (7 bytes)	, Free space: 1.7 GB			

Upon opening the file in the text editor of your choice, you can see the current default profile without having to open the myCNC software:

File Edit View Search Tools Documents Help				
📑 Open 👻 Save 🛃 🦘 Undo 🌧 🏅	(🖬 💼 🔍	2 🗭		
🗋 profile 🗱				
1 X1366P				
	Plain Text 🔻	Tab Width: 4 🔻	Ln 1, Col 1	INS

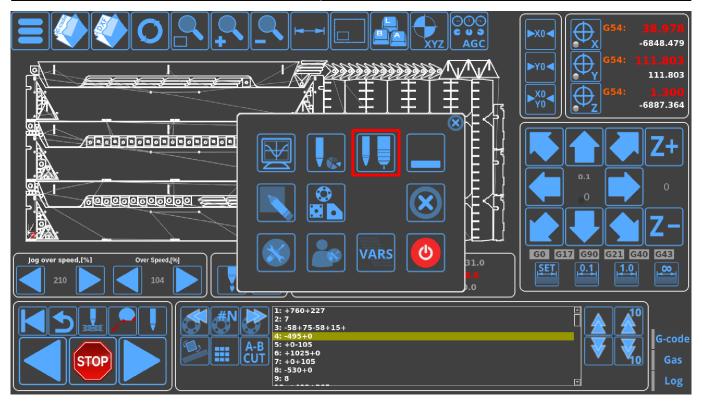
It is also possible to override the default profile when starting the myCNC program from the command line, using the -p command line switch. In the image below, the system will launch the X1366V tangential cutting profile when loading myCNC instead of the default profile, using the '/opt/myCNC/ubuntu18_64/myCNC' -pX1366V command:



Read more about launching myCNC with command line switches (flags) here: Launching myCNC

Switching between plasma/gas profiles

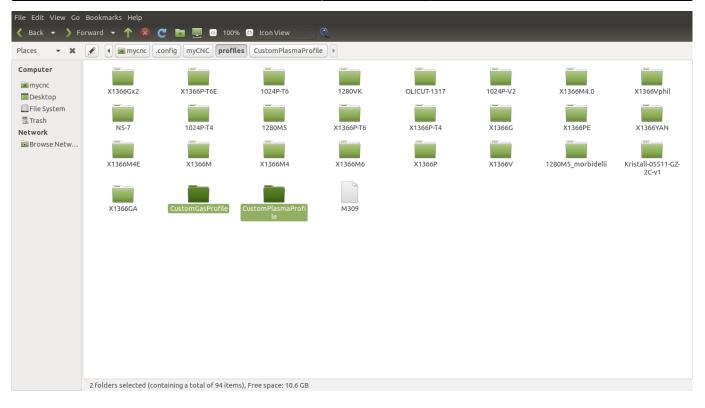
To switch between profiles via the on-screen button (for example, such as the Switch Technology button present on the X1366P plasma and X1366G gas profiles), the user can simply click from the main software screen to confirm the profile switch without having to go into the program settings.



However, the Switch Technology button only allows to switch between select profiles that must be specified by name - it is therefore necessary to properly define the profile if its name has been changed from the default (for example, when using a profile called CustomPlasmaProfile versus the default X1366P).

In order to do this, it is necessary to do a quick edit of the .xml files that contain the code for the menus for both respective profiles (in this case, our custom plasma and custom gas profiles).

- Head into the folder containing the myCNC profiles. On Ubuntu, it will be *home/.config/myCNC/profiles*.
- Head into the custom folder that you are using (in this example, it will be CustomPlasmaProfile and CustomGasProfile)



• Head into the plasma profile (CustomPlasmaProfile), locate and open the x-menu.xml file in a text editor of your choice (Pluma is used in this example).

File Edit View Go		C 📷 💻 🖻 1009	% 📀 Icon View	Q				
Places - X		config myCNC profil						
Places • ¥ Computer Desktop Desktop Trash Network Browse Netw	() mycnc .cc macros macros cnc-variables.xml description x.style ()	config myCNC profil plc cnc-variables.xml. bk0 diagnose8.xml x.style.m	es CustomPlasmaPro	ffle support crnc-variables.xml. bk2 gantry.xml x-abcut.xml	cnc-config.xml cnc-variables.xml. bk9 user-plasma-1366. xml x-bottab.xml	cnc-screen.xml cnc-variables.xml. reserved user-speed-plasma. xml x-bottab-left-mill. xml	cnc-tools.xml cnc-tools.xml cnc-variables.xml. sync user-spindle.xml v.coordinates.xml	cnc-tools.xml.sync cutcharts-data.xml user-torch.xml x-gstate.xml
	x-gstate2x3.xml	x-gstate6x1.xml x-speed.xml (4.8 kB), Free space: 10.	x-gstate6x1-0.xml x-varsview.xml	x-jog.xml	x-menu.xml	x-plasma.xml	x-player.xml	x-progress.xml

• In the x-menu.xml file, search for the profile-change line

38 39 46	<pre>sgitem where="x-menu" position="110;110" width="80" height="80" image="tabs/libra <gitem <="" height="80" image="tabs/user" position="110;210" pre="" where="x-menu" width="80"></gitem></pre>	' <mark>tooltip=</mark> "User Settings" tooltip_ru="Настройк	и пользователя" action= "show-widget-user ["] type= "button" />
	<pre><gitem height="80" image="tabs/buttor
hethys " position="210;10" pre="" rea"<="" where="x-menu" width="80"></gitem></pre>	n-plasma-gas" tooltip= "Switch technology (plas	ma/gas)" tooltip_ru="Смена технологии (плазма/газ)"
42	<pre>hotkey="F10" action="radio-confirm:profile-change" text="X1366G;X1366P" labelFontSize="14" fontSize="14" orientation="horizontal"</pre>		
44	type="button" >	• Find 😣	
45	<confirm-message>Change Technology Profile</confirm-message>		
46	<confirm-message_ru>Сменить технологию резки</confirm-message_ru>	Search for: profile-change 🔹	
47			
48		Match case	
50		Match regular expression	
52 53	<gitem <="" height="80" image="minimize" position="310;10" th="" where="x-menu" width="80"><th> Match entire word only </th><th>программу" action="application-minimize" type="button" /></th></gitem>	 Match entire word only 	программу" action="application-minimize" type="button" />
54 55	<pre><gitem ac<br="" height="80" image="_close" position="310;110" where="x-menu" width="80"><confirm-message>Close CNC control application. Are you sure?</confirm-message></gitem></pre>	Search backwards	e myCNC" tooltip_ru="Закрыть программу" type="button" >
56 57	<confirm-message_ru>Закрыть систему управления ЧПУ. Вы уверены?</confirm-message_ru>		
58		Parse escape sequences (e.g. \n)	
	<pre><gitem <="" height="80" image="power-off" position="310;210" pre="" where="x-menu" width="80"></gitem></pre>		the computer" tooltip_ru= "Выключить питание машины" action= "system-cmd-confirm"
60	type="button" >	Close Q Find	
61	<confirm-message>Turn off the machine Power. Are you sure?</confirm-message> <confirm-message ru="">Выключить питание машины. Вы уверены?</confirm-message>	IS	
62			
63 64			
65	<gitem action="mywl</th><th></th><th>tooltip_ru=" height="80" image="menu" position="0;0" type="button" where="xp" width="80" меню"="" основное=""></gitem>		

• In the text field, enter the correct names of your edited profiles (for example, CustomPlasmaProfile and CustomGasProfile) instead of X1366P and X1366G. The code would then look similar to the following:

```
<gitem where="x-menu" position="210;10" width="80" height="80"
image="tabs/button-plasma-gas"
tooltip="Switch technology (plasma/gas)" tooltip_ru="Смена технологии
(плазма/газ)"
hotkey="F10" action="radio-confirm:profile-change"
text="CustomGasProfile;CustomPlasmaProfile"
labelFontSize="14" fontSize="14" orientation="horizontal"
type="button" >
<confirm-message>Change Technology Profile</confirm-message>
<confirm-message_ru>Cменить технологию резки</confirm-message_ru>
</gitem>
```

<gitem where="x-menu" position="210;10" width="80" http://witco.gloca.com// tooltip="Switch technology (plasma/gas)" tooltip_ru="Смена технологии (плазма/газ)" hotkpy="F10" action="radio-confirm:profile-change" text="customGasProfile;CustomPlasmaProfile" labelFontSize="14" ortentation="horizontation" type="button" > <confirm-message=Change Technology Profile</confirm-message> <confirm-message=ru>confirm-message_ru>

- Save the x-menu.xml file.
- Head into the gas profile (CustomGasProfile in case of this example) and navigate to the x-menu-gas.xml file.

File Edit View Go Bookmarks Help								
🖌 Back 👻 📏 Fo	orward 👻 🕇 🔞 🔇	😋 💽 📃 🗆 100%	💿 💿 Icon View	Q				
Places 👻 🗱	🖌 🖣 📷 mycnc .c	onfig myCNC profile	CustomGasProfile	2				
Computer	macros	plc	plc.data	support	cnc-config.xml	cnc-screen.xml	cnc-variables.xml	cnc-variables.xml.bk0
Elle System Trash Network Browse Netw	cnc-variables.xml. bk1	cnc-variables.xml. bk2	cnc-variables.xml. bk9	cnc-variables.xml. reserved	<pre>cnc-variables.xml. sync</pre>	cutcharts-data.xml	description	diagnose8.xml
	editor.xml	func ihc.h	qantry.xml	user-gas-1366.xml	User-gas-1366-x2.	↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓	vser-speed.xml	user-speed-acc-xy.
	editor.xiiit	runc_inc.in	ganery.xint	user-gas-1500.xim	xml	xml	user-speed.xim	xml
			<1>	<1>	<1>	<1>		
	user-speed-xy.xml	user-speed-xy-z.xml	user-speed-xy-z-a. xml	user-speed-xy-z-a-b. xml	user-speed-xy-z-c. xml	user-speed-xy-z- probe.xml	user-spindle.xml	x.style
	<1>	<1>	<1>					
	x-abcut.xml	x-bottab.xml	x-coordinates.xml	x-coordinates3g. xml	x-gas.xml	x-gas2.xml	x-gstate.xml	x-gstate2x3.xml
	<1>	<1>	<1>					
	x-gstate6x1.xml	x-gstate6x1-0.xml	x-jog.xml	x-jog-g2.xml	x-jog-g2-r90.xml	x-menu-gas.xml	x-plasma.xml	x-player.xml
	x-rotate.xml	x-speed.xml	x-varsview.xml					
	A rotate. Am	Aspeed.Ant	V-AGI 241CW-VIIII					
	"x-menu-gas.xml" selec	cted (5.0 kB), Free space:	10.6 GB					

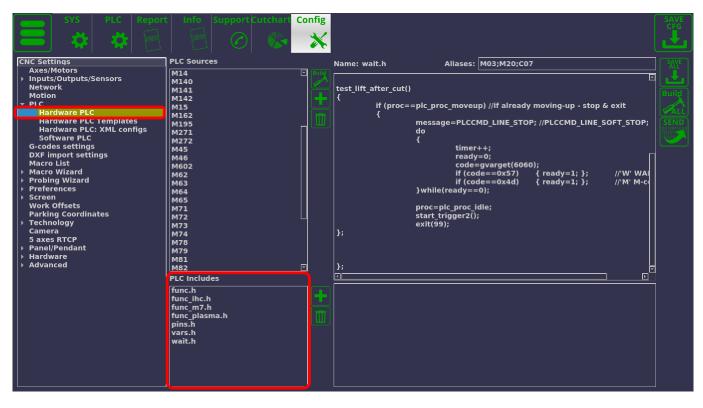
- Once again, locate the profile-change line and change the text field to contain the correct names of the new profiles.
- Save the x-menu-gas.xml file
- Reload the myCNC application

At this point, the Switch Technology button will allow for an easy switch between the profiles you have chosen:

			►X0 ↓	0,000 0.000 0,000 0.000 0,000 0.000
	CustomGasProfile	rofile		۲+ ∘ ۲-
Jog over speed,[%] Over Speed,[210 104 104				G43
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PLC Includes

The PLC Includes files allow to systematize and share values and functions among the Hardware and Software PLC procedures within your profile. The below list includes information for some of the the default myCNC profiles. The information may differ between profiles, as well as different versions of profiles, and should be used as a general reference only.



PLC Includes for X1366P

PLC Includes for X1366M/M4/M6



Permanent link: http://docs.pv-automation.com/mycnc/mycnc_profiles

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